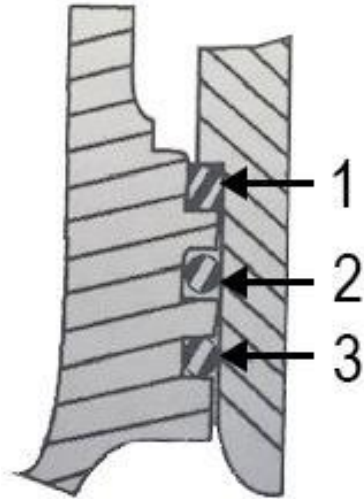




HCAB4009253 [11" Dual Stage Clutch Unit - New]

Instruction Guide

Use this drawing for the correct location of O-rings and packing



1. Packing – Black (square cut)
Install on liner sealing land
2. O-Ring – Orange or white top groove
Top groove in cylinder block
3. O-Ring – Black
Lower groove in cylinder Block

NOTE: Some models only have one groove or no grooves in the block. For these engines, discard the orange or white O-rings.

Lubricate sealing rings, sealing land and lower block bore with non-petroleum based lubricating soap and install the liner immediately