

**Installation Instructions** 

SR192708

**Side Kick Seat** 

For Machines with Passenger Seat Fender or Cup Holder Fender

**Tractors:** 7630, 7720, 7820, 7830, 7920, 7930, 8100T, 8100, 8110, 8110T, 8120T, 8120, 8130, 8200, 8200T, 8210T, 8220T, 8220, 8230, 8300T, 8300, 8310, 8310T, 8320, 8320T, 8330, 8400, 8400T, 8410T, 8410, 8420, 8420T, 8430, 8520T, 8520, 8530, 9300T, 9320T, 9400T, 9420T, 9430T, 9520T, 9530T, 9620T, 9630T

**Sprayers:** 4720, 4730, 4830, 4930, 4940

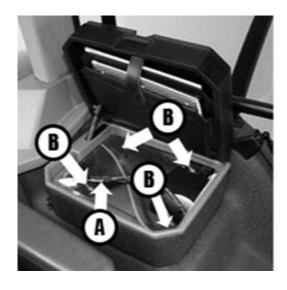




### **Removing Field Office**

NOTE: Instructional seat cannot be used with field office in place

- 1. Disconnect wiring connectors (A) and remove harness
- 2. Remove and discard four screws (B) and field office







Removing Left-Hand Upholstery

NOTE: Retain all hardware for reuse

- 1. Slide seat to most rearward position
- 2. Pull floor mat back from left-hand upholstery and remove screws (1)
- 3. Remove lock pin and disconnect door cylinder (2). Hold cab door open using rubber straps
- 4. Remove door cylinder ball stud and plastic cover (2)
- 5. For machines equipped with rear window tray, remove tray screws (C), latch screws (D) and latch (E)
- 6. For machines equipped with fuse panel cover, open rear window, then remove fuse panel cover (F), screw (G) and cover (H)

IMPORTANT: When removing tray or cover, avoid damaging upholstery by carefully spreading molding around cab post

- 7. Remove rear tray
- 8. Remove left-hand upholstery panel



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C - Tray Screws

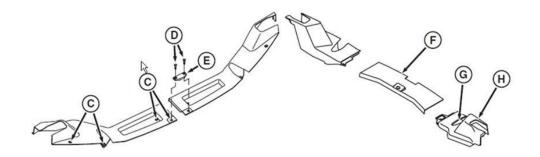
D – Latch Screws

E - Latch

F - Fuse Panel Cover

G - Screw

H - Cover



### **Locating Installation Holes:**

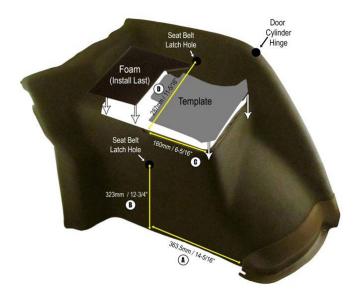
NOTE: Before proceeding, place upholstery panel on a clean surface

- 1. Align seat bracket template on upholstery and trace
- 2. Using a jigsaw, cut along the traced line
- 3. From lower molding, measure back 363.5mm (14-5/16") (A). Measure up 323mm (12-3/4") from cab floor (B)
- 4. Using a 30mm (1-1/8") hole saw, cut lower seat belt latch hole in upholstery
- 5. From the front edge of template area, measure back 160mm (6-5/16") (C). Measure over 287mm (11-5/16") (D) from inside edge of template area
- 6. Using a 30mm (1-1/8") hole saw, cut upper seat belt latch hole
- 7. If tractor is equipped with threaded bosses at these locations, seat belt will be attached using 12mm x 25mm bolts (step 14)
  - a. If tractor is not equipped with threaded bosses at these locations, drill holes from outside of fender and seat belt will be attached using 12mm x 55mm bolts (step 14)



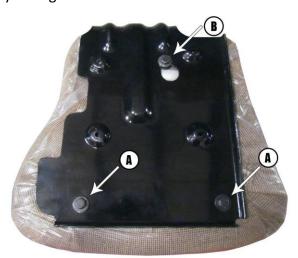
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### **Installing Side Kick Seat**

- 8. Remove forward cushion bolts (A) and loosen rear cushion bolt (B)
- 9. Remove cushion by sliding forward on seat base



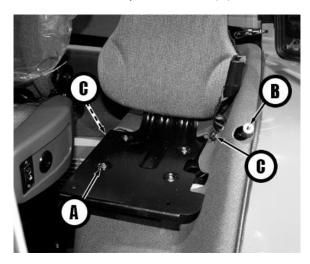
- 10. Reinstall left-hand upholstery
- 11. Reinstall rear cab tray, window latch and tighten hardware
- 12. Attach seat bracket to fender bracket using four self-tapping screws (A)
- 13. Using 12mm x 25mm bolts, install seat belt strap to both sides. Push upholstery against fender to align belt. Panel will pull toward fender when tightened



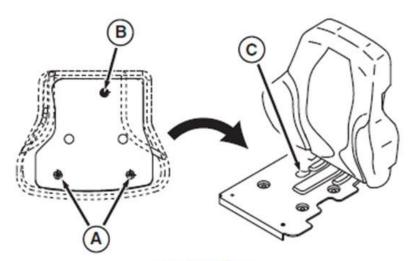
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14. Reinstall door cylinder ball stud and plastic cover (B)



- 15. Reinstall cushion by placing it on base and pushing rearward until rear bolt (B) slides into slot (C)
- 16. Reinstall forward seat bolts (A) and tighten
- 17. Reinstall door cylinder and retaining clip
- 18. Reinstall floor mat
- 19. Install left-hand door handle pad



Seat Cushion