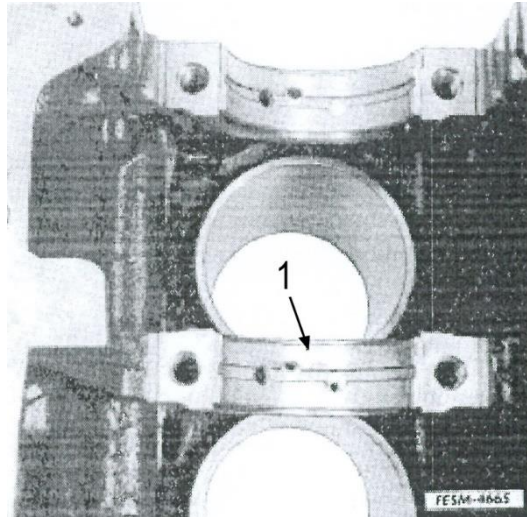


## HC1823843 [Main Bearing Set, Standard]

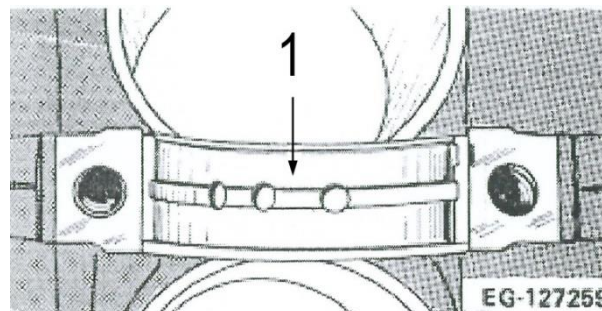
### Instruction Guide

A revised front and intermediate crankshaft upper main bearing insert has been released with piston oil jet tube holes relocated to the center of the oil groove. This change provides increased load carrying capability of the bearing.

The top half of the main bearing insert is slotted to provide a flow of oil to the jet tubes and camshaft bushings as shown



Main Bearing insert – Old Style  
Shown w/Offset Piston Oil Jet Tube Holes



Main Bearing Insert – New  
Style w/Piston Oil Jet Tube Hole in Line