

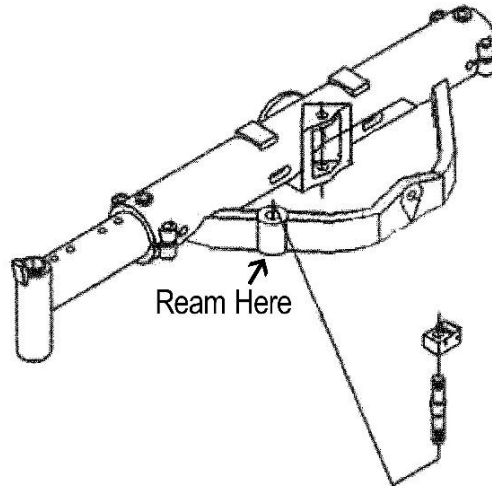


4206 [Reamer Tool Rental, 2WD]

Instruction Guide

Instructions for installation of the HC830411 Steering Pin & Block Kit using this Reamer Tool:

1. Do not use on a bore that has been previously welded
2. Turn reamer with a ½" slow speed drill
3. Ream slowly and check the pin fit frequently to avoid going too deep



Reamer Return Instructions

1. Return reamer withing 45 days to:
Hy-Capacity
P.O. Box 156
Humboldt, IA 50548
2. Reamer will be inspected for damage and if found in usable condition, the \$500.00 rental charge will be credited to your account
3. After 45 days or if damaged tool is received, no credit will be issued